

BMS16T BMS24T

for 2S-16S or 2S-24S LiPo, LiFe & LiTO

Low power consumption High accuracy 2.8" TFT LCD display Programmable



Thanks for your purchasing the BMS16T or BMS24T for your vehicle.

Read the ENTIRE instruction manual to become familiar with the features/functions of the device

before operating. Down load the installation video on http://www.chargery.com/Video/BMS24T_C10325_operation_instructions.mp4

Feel free to send an email to jasonwang3a@163.com or call at 86 755 2643 6165 should you have

any questions and suggestions.

Jason Wang



Chargery BMS16T and BMS24T is designed special for LiPo,LiFe and LiTo battery pack applied to storage energy system and Electrical Vehicle including E-Motorcycle, E-Scooter and so on. The unit can measure or detect the battery voltage, cell voltage, charge & discharge current, battery temperature, and battery SOC (State of Charge), displayed with TFT color LCD.

Safety Notes

Please read the entire manual completely before using, to make sure you can use this device better and more safely.

- 1. Ensure the BMS program and settings match your battery pack, otherwise the battery will be damaged and a dangerous situation may arise, especially for Lithium batteries, which may cause fire.
- 2. For storage energy system application and for Electrical vehicle application will have many differences, please adjust those key parameters carefully, or contact us for more details.
- 3. Do not allow water, moisture, metal wires or other conductive material into the device.
- 4. Never charge or discharge any battery having evidence of leaking, expansion/swelling, damaged outer cover or case, color-change or distortion.
- 5. Do not try to charge "non-rechargeable" dry cells.
- 6. Do not mix batteries of different types, different capacities or from different manufacturers.
- 7. Do not exceed the battery manufacturer's suggested maximum charge and discharge rates.
- 8. Carefully follow the battery pack manufacturer's recommendations and safety advice.



- 1. External power supply and battery charger don't have a common ground
- 2. Current shunt don't contact to any mental including BMS mental case
- 3. BMS case don't contact to any mental
- 4. Current shunt must connected to Battery pack negative
- 5. Prevent BMS from vibrating violently to make sure BMS case don't contact to battery pack negative
- 6. If power BMS by battery pack, the total current driven charge and discharge relay must be less than 1A, the charge controller and discharge controller voltage is battery pack voltage, so the relay coil voltage must be accordance with battery voltage.

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Special Features

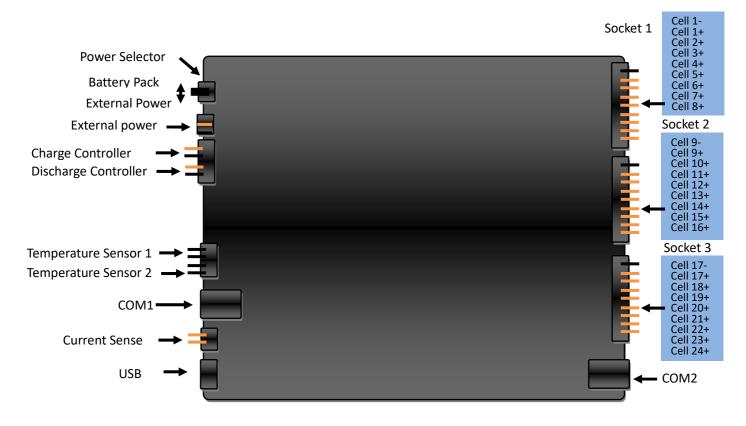
- The BMS24T uses advanced ADC measurement technology, high accuracy, high voltage and high current detection circuit. The maximum voltage measurements tolerance is within 5mV at up to 24S LiPo battery (102V)
- 2. Support regenerative braking, during braking operation can charge the batter pack and the discharge power (Wh) will decrease to response to the braking power.
- 3. Charge/discharge current up to **600A**. Bigger current can be customized.
- 4. **1.2A** per cell balance current is very useful for large capacity battery pack, the feature can resume all cell voltage balance status at the shortest time. Over temperature protection make sure the system safety during balance.
- 5. BMS24T calculate and display the charge and discharge power (Wh), generally the battery rated power is rated voltage multiply rated battery capacity.
- 6. TFT LCD screen provides rich information including current, voltage, power, capacity, battery status, SOC and temperature and so on.
- 7. BMS24T features a maximal safety protection, within the range parameters can be setup, BMS24T will alarm and cutoff charge or discharge according to users' setup, out of range of parameters, and trigged absolute maximum ratings BMS24T will force to cutoff charge or discharge to prevent the battery from fire.
- 8. Minimize the power consumption by draw current from all cells or external power supply.
- 9. Dual power design, the unit can be powered by all cells or external power supply.
- 10. Detect cell count at any time, and compare with the count detected when switch on first time. If it is not uniformity, the device will alarm and cutoff charge or discharge according to users' setup, the feature can prevent any cell connection from loosing.
- 11. Sound alarm and LED alarm will be triggered when any warning events happened, and then wait several seconds cut off or Don't cut off charge or discharge. The delay time can be programmed.
- 12. Charge relay and discharge relay are controlled independently.
- 13. Two temperature sensors monitor battery temperature on different position.
- 14. Supports upgrading the firmware program by USB port.
- 15. BMS24T provide users the maximal flexibility, key parameters can be programmed.
- 16. BMS24T display battery SOC or called battery gauge similar with car dashboard. Cell count, battery pack voltage and battery gauge (%) is displayed simultaneously.
- In case that the battery pack need not be charged and discharged, Press STOP button enter into sleep mode to save energy consumption, at this mode, Charge and Discharge is forbidden, and LCD back light is off. Press any key to resume normal work mode.
- 18. LCD back light ON time can be programmed to save energy, when it is OFF, press any key to resume "ON".

Protection functions

- 1. Cell count error protection
- 2. Over charge protection
- 3. Under voltage protection
- 4. Over current protection when charge or discharge
- 5. Over temperature protection
- 6. Over differential cell voltage protection
- 7. Over differential battery temperature protection
- 8. Under SOC protection



Interface



BMS24 main module



BMS24 display module



LiPo & LiFe, LiTo Battery Management System

Power Selector	Alternate External power supply or battery pack to power BMS24T. If select battery, the battery pack must be 8S to 24S LiFe or LiPo or LiTO. But if power by external power supply, BMS24T can do 2S-24S LiPo or LiFe battery pack. The main input supply Vin voltage range is 15V to 60V
External power	External power input, the voltage should be 15V to 60V, 1A minimum, the current depends
port	on the relay coil, the connector is 5.5*2.1 DC jack,
Charge controller	Charge controller, turn on or turn off charge circuit, generally connect to relay or DC contactor. When any cell voltage is over setup, it will make relay "OPEN" to turn off the charger, otherwise BMS24T will output Vin power the coil to close the relay. The relay must be form OPEN.
Discharge controller	Discharge controller, turn on or turn off discharge circuit, generally connect to relay or DC contactor. When any cell voltage is under setup, it will make the relay "OPEN" to turn off the motor or other load, otherwise BMS24T will output Vin power the coil to close the relay. The relay must be form OPEN.
COM1	The COM1 port (black connector) is connected to external device such as Charger. If connect to Chargery charger, BMS24T can control charge current to shorten charge time
COM2	The COM2 (gray connector) port is connected to main unit and display module by gray spring wire
Temperature sensor	Two temperature sensors monitor the battery temperature, the sensor must tie to battery surface or gap of cells where the temperature should be the highest during charge or discharge. The temperature range is -20 to 150°
LED ¹⁾	Connect to high light LED, the LED will flash when any warning event happened
Beeper ¹⁾	Connect to beeper or others to alarm. It will output 12V 25mA max.
Current sense	Connect to single current shunt. Charge current and discharge current can be measured simultaneously.
USB	Connect to PC update the firmware by Chargery UpdateTool.exe
Socket 1	Connect to 2S to 8S battery,
Socket 2	Connect to 9S to 16S battery. for over 8S battery, please connect 8S battery to socket 1 and then connect to socket 2, such as $8S + 2S$ for 10S and $8S + 5S$ for 13S
Socket 3	Connect to 17S to 24S battery. for over 16S battery, please connect 8S battery to socket 1 and second 8S to socket 2, then connect other cells to socket 3, such as 8S + 8S + 6S for 22S

Note:

1) On the BMS display module

Absolute maximum or Minimum ratings

	LiPo	4.35V	Larger than the absolute maximum voltage,
Maximal cell voltage	LiFe	3.90V	BMS24T will force to cut off charge
	LiTO	2.80V	
	LiPo	2.50V	Less than the absolute minimum voltage, BMS24T
Minimum cell voltage	LiFe	2.00V	will force to cut off discharge
	LiTO	1.50V	
	LiPo&		Over the temperature, BMS24T will force to cutoff
Battery temperature	LiFe&LiTO	80℃	the charge and discharge



Program Setup

Program setur Over Charge P Voltage	A. 200
Over Charge R Voltage	4.10
Over Charge Current	504
Over Discharge P Voltage	3.000
Over Discharge R Voltage	3.207
Over Discharge Current	1004
SOCBattery Gauge	5%
Battery Temperature	50 °C
Diff of Battery Temp	10 °C
Diff of Cell Voltage	30mV
Temperature Unit	C
Key Beeper	ON
LCD Back-Light Time	10Min

Program set	50 °C
Diff Of Battery Temp	10.0
Diff Of Cell Voltage	30mV
Temperature Unit	°C
Key Beeper	ON
LCD Back-Light Time	10Min
Cut-Off Delay Time	105
Current Calibration	-30A
Temperature Alarm	ON
Cell Empty Voltage	2.507
Cell Full Voltage	4.207
Default Setting	Enable
Balance Parameter	SET

- 1. Press SET/START button for 3 seconds enter into Program Setup interface.
- Press UP or DOWN button select the item, press SET/START shortly make the value flash, and press UP or DOWN change the value. Press SET/START button shortly confirm the change. After finish all setup, press SET/START for 3 seconds quit the setup menu.
- 3. When quit setup mode, BMS24T will record all parameters till next change.



NOTE: Please keep the default setup unless for special purpose.

Parameters			Min.	Туре	Max.	Step	unit
Charge Protection		1	1	T	T		
		LiPo	3.90	4.20	4.35	0.01	V
Over Charge Protection(P) Voltage		LiFe	3.40	3.65	3.90	0.01	V
		Lito	2.50	2.75	2.80	0.01	V
		LiPo	3.80	4.10	4.25	0.01	V
Over Charge Release(R) Voltage		LiFe LiTO	3.30	3.55	3.80	0.01	V
Quer Charge surrent			2.40	2.65	2.70	0.01	V
Over Charge current			0	50	600	1	A
Discharge Protection							
		LiPo	2.75	3.00	4.00	0.01	V
Over Discharge Protection(P) Voltage		LiFe	2.00	3.00	3.50	0.01	V
		Lito	1.50	1.85	2.40	0.01	V
		LiPo	2.75	3.20	4.00	0.01	V
Over discharge Release(R) Voltage		LiFe	2.00	3.10	3.50	0.01	V
		Lito	1.60	1.95	2.50	0.01	V
Over Discharge current			0	300	600	1	А
SOC Battery gauge			5	20	90	1	%
Temperature Protection							
Battery Temperature			30	50	80	1	°C
Difference(Diff) of battery Temperature	(Temp)		5	10	30	1	°C
Voltag	je balance	Protect	ion		1	<u> </u>	
Difference(Diff) of cell voltage			5	30	300	1	mV
	Others						
Temperature Unit				°C	°F		
Key Beeper				ON	OFF		
LCD Back-Light time ⁽¹⁾			1	10	999	1	min
Cut-Off Delay Time ⁽²⁾			0	10	60	1	Second
Current Calibration ⁽³⁾			0	0	255	5	А
Temperature Alarm ⁽⁴⁾			ON		OFF		
Cell Empty Voltage ⁽⁵⁾			1.50	2.50	4.34	0.01	V
Cell Full Voltage ⁽⁵⁾			1.51	4.20	4.35	0.01	V
		Press SET/START restore all parameters to defaul					default
Default settings			before de		·		
Balance Parameter setup: Press SE	T/STADT +	o cotur	and pro	ss for 3 s	aconde a	uit coti	10
Salance Farameter Scup. Fless St	LiPo	o secul	-	1	-		-
\mathbf{P}	LiPo		3.3	3.6	4.1	0.01	V
Balance Start Voltage ⁽⁶⁾			3.0	3.2	3.4	0.01	V
Balance Stop Diff Voltage ⁽⁷⁾	Lito		1.75	2.20	2.6	0.01	V
			<u> </u>	5	12	200	mV
Balance in Charge			Balance start during charge, OFF disable. Balance start during discharge, OFF disable				
Balance in Discharge Balance ⁽⁸⁾				-			
Dalance	ON e	nable B	alance, ar	nd OFF forb	oid balance	e at any	situatior



NOTES:

- 1. Always on means the LCD back-light will be ON forever.
- 2. **NO** means BMS24T will not cut off charge or discharge but alarm by LED flash and Beeper Sound.

Cut-Off Delay Time is very important and difference for different battery capacity and application, please carefully test and make a correct decision, for EV, you can select **NO** to control the EV car by manual **NOT** controlled by BMS24T, but when cell voltage and temperature trigger the absolute maximum or minimum ratings, the BMS24T will force to cut off charge or discharge to make sure the battery safety, and prevent battery pack from explode or fire.

- Current Calibration is not recommended unless use new current shunt. Voltage and current is calibrated before delivery.
- 4. Temperature Alarm OFF means battery temperature and Difference of battery Temperature is unable.
- Cell Empty Voltage and Cell Full Voltage is to set up cell voltage bar graph, the value should be as same as Over Charge Protection(P) Voltage and Over Discharge Protection(P) Voltage
- 6. Setup the battery staring voltage, when minimum cell voltage over the setup, balance will start automatically



- 7. Setup the minimum cell difference, when difference of cell voltage under setup, stop balance automatically
- 8. Balance switcher, default Balance is OFF,
 - a) If balance switcher is OFF, the BMS don't balance at any situation.
 - b) If balance switcher is ON, balance will start in battery in storage
 - c) If balance switcher is ON, and Balance in charger is ON, balance will start when battery in charge
 - d) If balance switcher is ON, and Balance in discharger is ON, balance will start when battery in discharge
 - e) Balance current is 1.2A max. per cell,

Balancer

BMS24T can resume cell voltage balanced status at the shortest time, it is based on 1.2A balance current per cell, balancing accuracy is 8mV. Balance can be operated in charge or in discharge or in both, the feature can be setup on program setup menu. The balance function is unable before delivery, after the BMS display each cell voltage, please enter into program setup menu to enable balance.

Although balance current per cell is larger than other brand BMS, Chargery BMS24 use temperature protection prevent BMS from overheating.



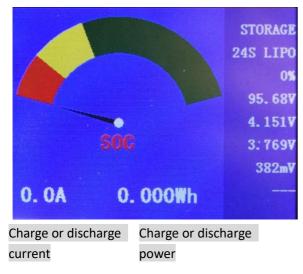
Operating guideline

- 1. Connect Beeper, LED, and Current Sensor to BMS24T main module, and then connect relay Controller and temperature sensor too.
- 2. Connect main module to display module by COM2 port
- Connect the battery to BMS24T, keep the cell polarity correct. The detailed connection diagram is as the following typical connection drawings.
- 4. Move the power selector turn on the device.
- 5. BMS24T will initialize the beeper and LED, beeper sounds once time, then display BMS24T and version, the battery type and cell count



interface is displayed. Three battery type LiPo, LiFe and LTO can be selected. Cell count range is 2S to 24S, the cell count will be identified when the battery pack connect to the BMS24T. Press DOWN or UP button choose the item and press SET/START blink, then press DOWN or UP button modify, finally press SET/START button to run the BMS24T. After started, battery type and cell count will not be changed unless power off BMS24T. Each cell voltage and other data are displayed correctly. If cell voltage is not displayed correctly, please check the battery connection.

- 6. Press SET/START button for 3 seconds enter into Program Setup interface, modify Over Charge Current (50A default) and Over Discharge Current (300A default) according to your application. If need balance in Charge or in Discharge, please modify the Balance set on Program Menu. the balance function is off before delivery
- 7. SOC—battery gauge dashboard will be displayed first, as following. Press UP/DOWN button alter other interface.



STORAGE is battery status, maybe CHARGE or DISCHARGE ⁽¹⁾ Cell count and battery type SOC—battery gauge, display 0% lose temperature sensor Battery pack voltage Highest cell voltage Lowest cell voltage Difference of cell voltage Battery temperature

Notes

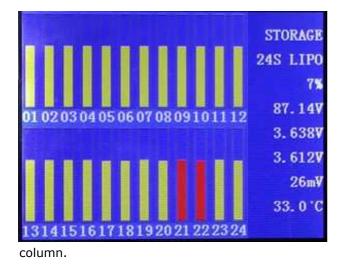
When charge or discharge current less than 1.0A, battery status will be STORAGE.



LiPo & LiFe, LiTo Battery Management System

BMS16T/BMS24T V1.14

8. The following interface is cell voltage bar graph, the highest and the lowest cell voltage is displayed in RED



 The third interface display all information including all cell voltage. The highest and the lowest cell voltage is displayed in RED text. Difference of cell voltage and difference of battery temperature is displayed.

When any warning events triggered, BMS24T will go to the interface and display error information. Such as if the battery connection break down, the cell count and ERROR will be displayed in turn. If the cell voltage over the setup value, the cell voltage and HIGH will be displayed in turn.

87.13V		0. 0A		0.000 Wh				
0. (0 °C	3	3. 0 °C				24m¥	
01	3.634	07	3.635	13	3.636	19	3. 629	
02	3.636	08	3.635	14	3.633	20	3.615	
03	3.631	09	3.636	15	3.633	21	3.634	
04	3.637	10	3.638	16	3.632	22	3.614	
05	3.635	11		17		23	3.624	
06	3.634	12	3.637	18	3.618	24	3.619	

			owest tage wl			st	
01	4.036	07	4.077	13	4.107	19	3.789
02	4.058	08	4.061	14	4.097	20	3,775
03	4.060	09	4.107	15	4.117	21	3.798
04	4.054	10	4.118	16	4.105	22	3.781
05	4.076	11	4.089	17	3.791	23	3.794
06	4.054	12	4.122	18	3.779	24	3.789

10. When any warning events triggered, Press UP or DOWN, you can check the cell voltage triggered warning events (over charger or over discharge), the voltage will be recorded till next warning.



Specifications

- Battery range: 2S-24S LiPo & LiFe, LTO battery pack on BMS24T, 2S-16S LiPo & LiFe, LTO battery pack on BMS16T
- 2. Accurate scope of the cell voltage: -8mV/+8mV on BMS24T, -5mV/+5mV on BMS16T
- 3. Cell Voltage display range: 0.10~4.99V
- 4. The voltage of external power: 15-60V
- 5. Balance current:1.2A per cell
- 6. Temperature display range:-20℃~150℃,
- 7. SOC indicator:
 - RED area @ 0~15% of SOC
 - YELLOW area @ 16~35% of SOC
 - GREEN area @ 36~100% of SOC
- 8. Main module Size: $128 \times 114 \times 33$ (L×W×T, mm) or $5.1 \times 4.5 \times 1.3$ (L×W×T, inch)
- 9. Main module weight: 420g excluding accessories
- 10. Display module size:96×80×24 (L×W×T, mm) or $3.8 \times 3.2 \times 0.95$ (L×W×T, inch)
- 11. Main module weight: 130g excluding accessories
- 12. Warning LED: 11000mCd, @ 2.0V, 20mA
- 13. Warning beeper: 85dB @ 12V, 25mA
- 14. Package: AL alloy case



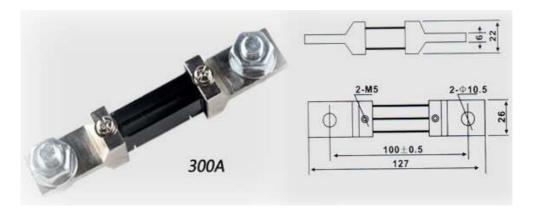


Current shunt and Current Sensor Specifications

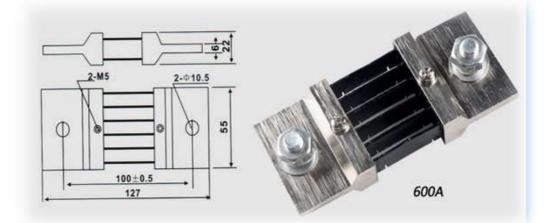
Please use correct current shunt according to actual maximal charge and discharge current, singe shunt is enough for BMS24T, 75mV or less shunt is suggested.

Chargery can provide all kinds of shunt. All cell voltage and current are calibrated before delivery.

The 300A and 600A 75mV specification is as below.



300A shunt weight: 230g



600A shunt weight: 530g

Current sensor wire



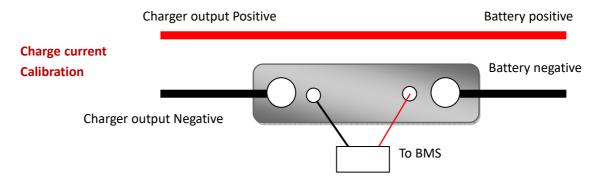


Current Calibration

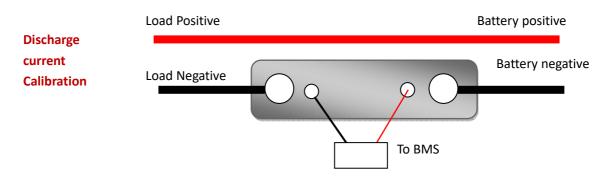
Press SET/START 3 seconds enter into Program Setup and find the Current Calibration, you can calibrate the

current to improve the measure accuracy. If use new current shunt, the current must be calibrated again.

- 1. Turn off charge and discharge, make the current blink, press UP/DOWN modify the value to zero, shortly press SET/START button finish 0A calibration.
- 2. Connect the current shunt as following calibrate charge current



- 3. Shortly press SET/START make the current blink and increase the current to new value (up to 125A, it must be less than current shunt, it is better to make it equal to your charge current, the key is the current must be accurate), turn on charger and charge battery at the current, 3 seconds later, press SET/START save the charge current calibration.
- 4. Connect the current shunt as following calibrate discharge current



- 5. Press SET/START again and decrease the calibration current to new value (up to -125A, it must be less than current shunt, it is better to make it equal to your motor current, the key is the current must be accurate) turn on motor and discharge battery at the current, 3 seconds later, press SET/START/ save the discharge calibration.
- 6. Turn off motor, Press SET/START for 3 seconds quit Program Setup, current calibration is finished.



Firmware Upgrades via USB Port

- 1. Go to http://www.chargery.com/uploadFiles/ChargeryupdateTool.zip to download the
- ChargeryupdateTool.zip, the zip file include Chargery USB driver, and Chargery Update Tool, extract to any disk on the PC.
- To install the USB driver, run the program X:\ChargeryupdateTool\ChargeryUSBdriver.exe (where X is the drive letter designator)
- 3. In the same directory, double click to run the update tool and enter program interface.
- Connect BMS24T to the PC by the USB data cable. When the port number (such as com5) appears, this shows the update tool identified the BMS24T. Click OPEN button lock the port please.

		UPGRADER
	CHARGERY	
	power	
	•	
Port	Import And Update	
_	<u></u>	Open File
OPEN		
01.51	Update	

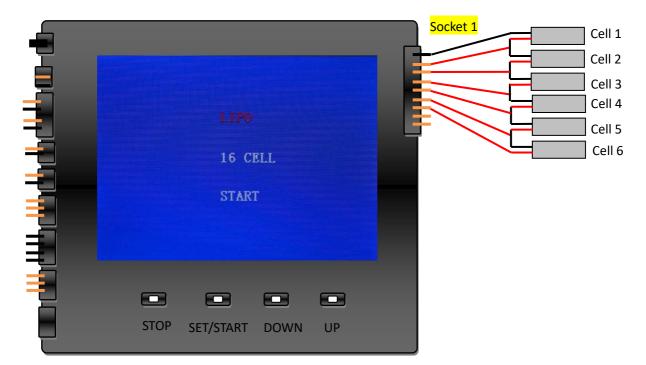
- 5. Click Open File button open the firmware file. If there is no firmware file on the PC, you can download the file on http://www.chargery.com/uploadFiles/firmwareFiles/ to the PC.
- Click the Update button, then the update progress bar will appear, update complete will be displayed on PC. BMS24T also display the progress bar simultaneously and enter into cell count setup interface automatically after update is completed..



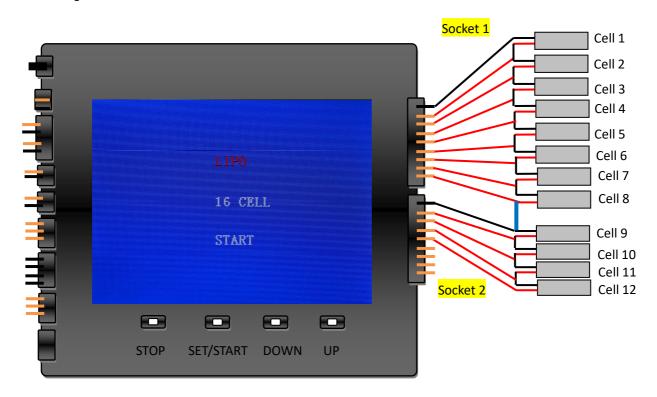
Typical Connection

There are 3 sockets connecting to battery pack, socket 1 is for 2S-8S, socket 2 for 9S~16S, and socket 3 for 17-24S battery.

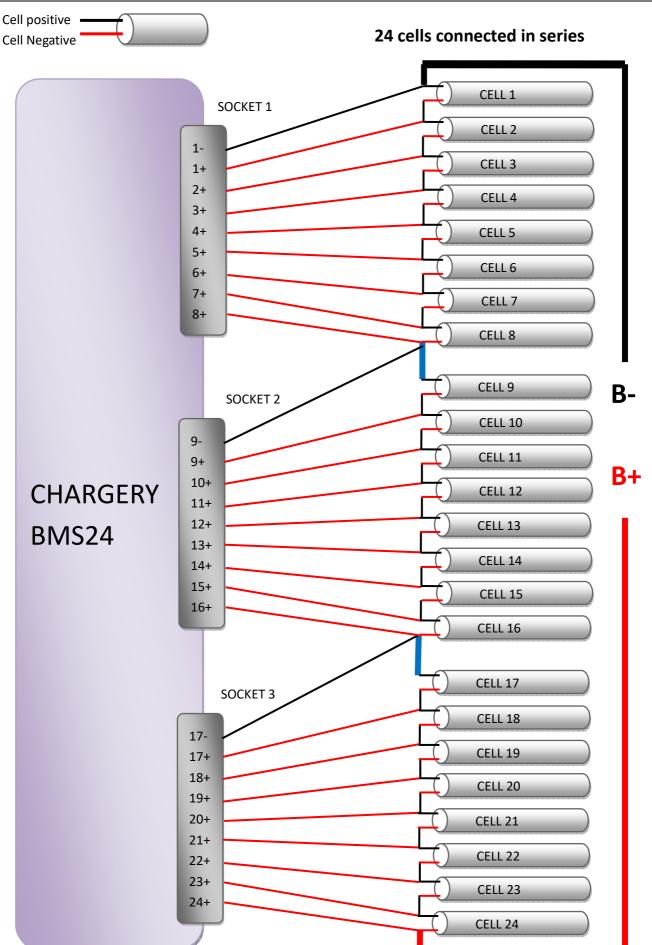
1. 6S battery connect to the socket 1 directly, but external power supply is essential, it is as following.



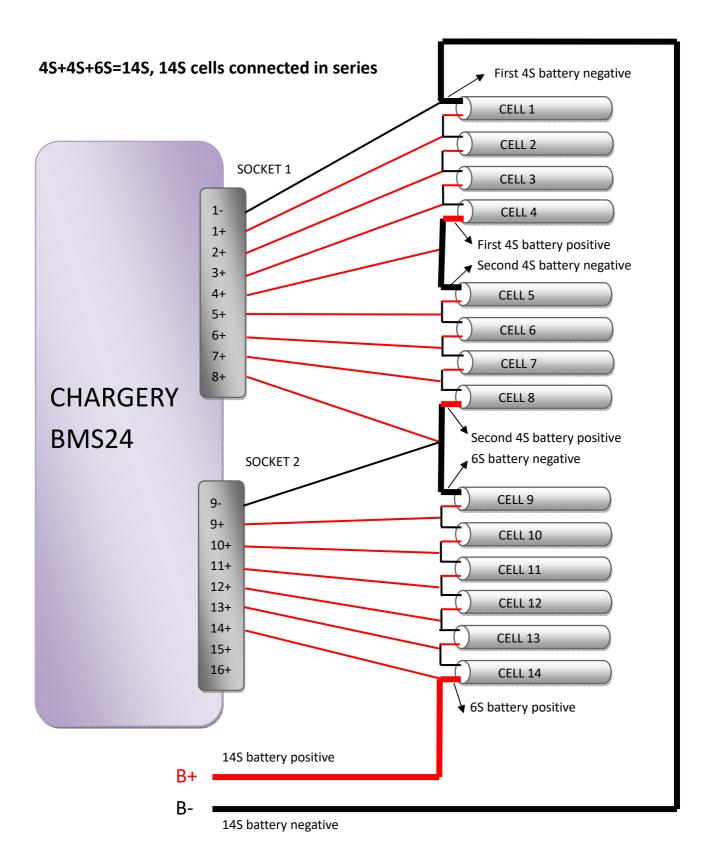
2. For over 8S battery pack, connect 8S to socket 1 and then socket 2 separately. Take 12S battery sample as following:





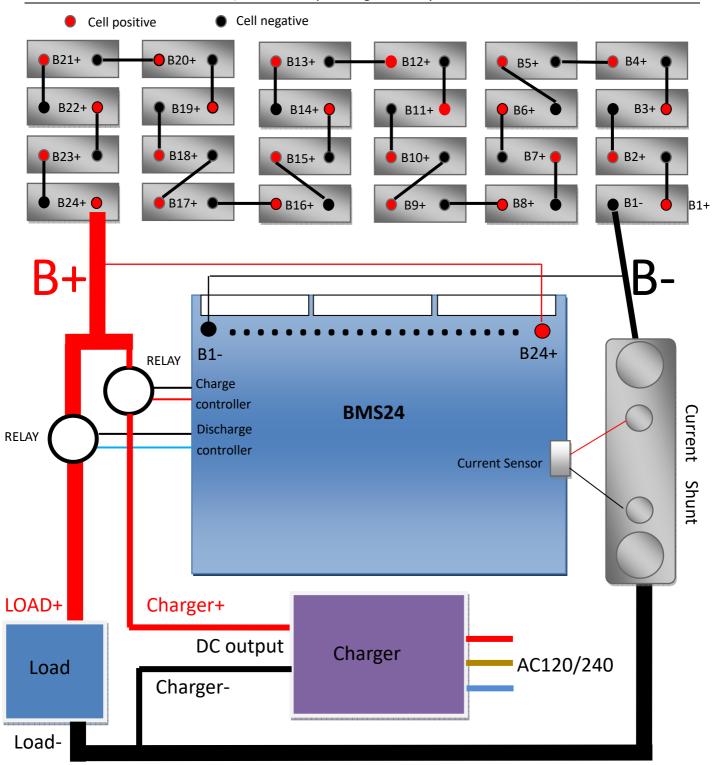








LiPo & LiFe, LiTo Battery Management System



Heavy RED wires are positive of battery pack (B+/B24+), charger and load such as motor, and heavy black wire is negative of battery pack(B-/B1-), charger and load.

Warning

Before connect the relay to charge or discharge controller, please confirm the coil of relay voltage. The BMS controller will output Vin to power the coil, if the BMS24 will be powered by external power supply, Vin is external power supply output voltage, if powered by battery pack, Vin will be battery pack voltage. If the Vin is not correct on driving coil, please use voltage regulator to power coil.



Charge relay and discharge relay lectotype for BMS24T

If BMS24 is powered by battery pack, the following items should be considered on using relay.

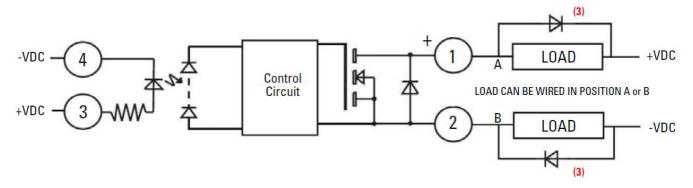
1. Battery pack voltage range should be accordance with relay coil drive voltage scope. When battery pack is fully charged, the pack voltage is the highest and when the battery is discharge to flat, the pack voltage is the lowest. The relay controller voltage on BMS is battery pack voltage for 8S-16S, and the controller voltage is 16S battery pack voltage for 17S-24S.

If controller voltage is not suitable, a buck or boost regulator is essential, the simplest method is use a resistance to decrease the controller voltage to fit with coil voltage. The relay controller can provide 1A current max.

- 2. Relay DC current should be over 1.2 times as charge or discharge current. If discharge current is 100A, 120A relay for discharge is suitable.
- 3. If BMS24 is powered by external power supply, the external voltage should be accordance with relay coil drive voltage.



4. For solid state relay, the driven voltage (+VDC, -VDC), adequate Heats Sink and rated load current is very important, please pay attention to its wire connection.





Accessory

USB data cable	Battery connection XHR-9PIN, 600mm
Temperature sensor, 600mm	Relay controller wire 600mm
Warning LED, 300mm	Warning Beeper, 300mm
Current sensor wire, 600mm	Communication wire (3 meters)



Related parts

The following device is related with BMS24T

MODEL	DESCRIPTION	COMMENTS
BMS16	For 2S-16S, balance is not available.	
BMS16T	For 2S-16S, 1.2A balance current per cell	
C10325	AC charger for 4S-24S battery pack	1-25A charge, 1500W max.





Total solution on E-Vehicle application

If use Chargery charger, the charge relay can be ignored, BMS24T can communicate with charger, when any cell over charged, BMS will send signal to charger, the charger will decrease charge current till the cell voltage under safe value. If use other brand charger, BMS24 only make the relay OPEN, if charge current is big such as over 10A, the relay will open and close repeatedly. The relay life will be shortened and charge time will be longer.

Chargery charger and BMS save a relay cost and shorten the charge time.



NOTE

Chargery charger decrease charge current according to "Over Charge Protection(P) Voltage" on BMS setup, so please setup the charge terminal voltage setup in accordance with Over Charge Protection(P) Voltage on BMS.



Version History

Software Version	Description
V1.05	Released first time
V1.06	Fix press STOP enter into sleep mode, and Beeper & LED warning.
V1.07	Support LTO battery, model is BMS24T
V1.10	Negative temperature can be measured.
V1.13 (Hardware V2.2)	Add display module, improve voltage bar graph display
V1.14	Fix the charge and discharge WH bug



Warranty and Service

Chargery Power Co., Ltd. as manufacture of power system warrants its BMS24T and current Sensor to be free of defects in material and workmanship. This warranty is effective for 12 months from date of purchase. If within the warranty period the customer is not satisfied with the products performance resulting from a manufacturing defect, the accessory will be replaced or repaired.

Your selling dealer is your first point of contact for warranty issues. Return postage costs are the responsibility of the user in all cases. Please submit copy of original receipt with the return.

Damage due to physical shock (dropping on the floor, etc.), inappropriate power supply (unstable output voltage and insufficient power, etc.), water, moisture, and humidity are specifically NOT covered by warranty.



Chargery Power Co., LTD. Chuangye Road, Nanshan Shenzhen, 518054, China. Tel: 86 (0)755 26436165, fax: 86 (0) 755 26412865 Email: jasonwang3a@163.com Homepage: www.chargery.com

